

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

* NOTE: Date & initial all entries

Work Order ID 66076

Thursday, February 03, 2011 3:06:40 PM



Page 2

Item ID: D3252-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Large Shelf

Start Date: 2/4/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 2/18/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Small Fab

Small Fab

0.00

Memo

0.00

SB 11/02/08

(4)

Small Fab

Bend as per dwg D3252

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

8.102/08

(44)

150



HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

0.00

Memo

0.00

4

8.11/02/08

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Revision ID:

Stop



Item Name: Large Shelf

Start Date: 2/4/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 2/18/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/10

MF

11-02-10

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Picklist Print

Thursday, February 03, 2011 3:06:35 PM

Page 1

Work Order ID: 66076



Parent Item: D3252-1



Parent Item Name: Large Shelf

Start Date: 2/4/2011

Required Date: 2/18/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP B 04.10.26 D3252-1 no longer made in-house
IPP c 08.11.13 in-house ec verified : DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M2024T3S.063

Purchased

No

110

sf

55.9270

2.166

9.12



B11-2-7

2024-T3 .063 sheet

Location

Loc Qty

Loc Code

MAT22

55.927

114351

55.927

114351

(4)

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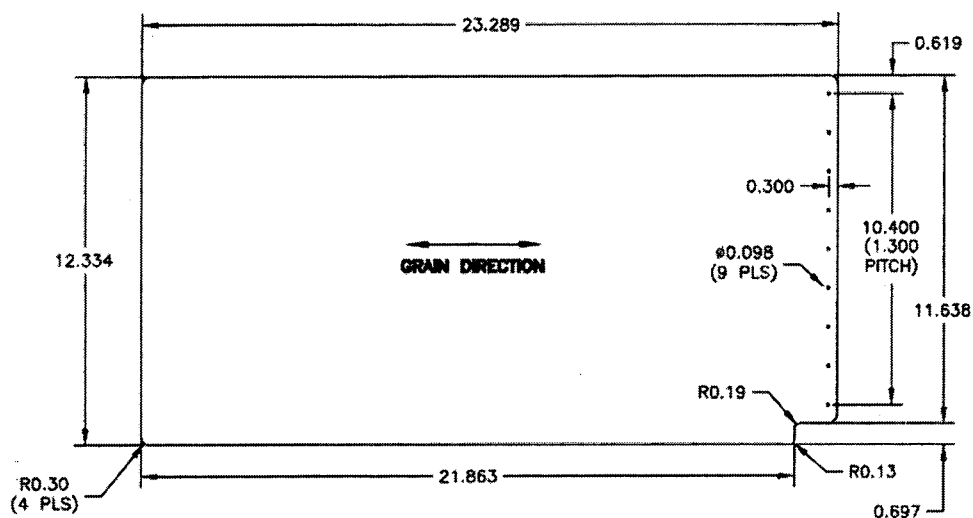
NOTE: Date & initial all entries



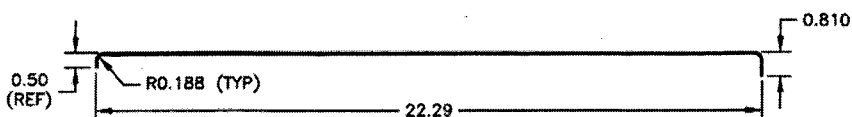
DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED RT	DRAWING NO. D3252	REV. A SHEET 1 OF 1
DATE 04.04.06		TITLE LARGE SHELF (DUAL BATTERY RACK)	SCALE 1:6
A	04.04.06	NEW ISSUE	

RELEASED
04.05.04

66076



FLAT PATTERN



D3252-1 BEND DETAIL

NOTES:

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK (REF. DART SPEC. M2024T3S.063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 ~
POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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